

Installation Instructions For 1/2" Annular Plenum Connectors



Connector



UPL-DM-12 UPL-DF-12 UPL-4MT-12 UPL-4F-12 UPL-4RT-12 UPL-4MP-12 UPL-NM-12 UPL-NF-12 UPL-DRA-12 UPL-NRA-12 UPL-MDM-12 UPL-MDF-12 UPL-MRA-12

Tools/Materials





Always wear safety glasses when operating tools.





RDCUTTER-S

SP-12PL Prep/Strip Tool with Bit "PL" JMA Part# COR12PL

Safety Glasses

Power Drill

Step #1: Prep

With a few simple steps, JMA compression connectors can be easily and consistently installed on 1/2" plenum cable.

SP-CC



Straighten cable. Using RDCUTTER-S, apply even pressure while rotating tool around cable to cut off cable squarely.



Attach prep/strip tool to drill. Keep the prepped cable end at a downward angle during the prep/coring process.



Actuate drill to remove jacket and expose the center conductor, then make sure the final cut is in the valley.



Hold prepped cable end at a downward angle, tapping the cable while vacuuming.



Use the coring bit "PL" to remove dielectric until cable reaches stop on tool. You may optionally use the included T-Handle to prep/strip and core cable.



Cable will have approximately one corrugation of dielectric removed.



Use center conductor cleaner ("SP-CC tool") to remove any remaining dielectric material on center conductor.



Hold prepped cable end at a downward angle, tapping the cable while vacuuming a second time.





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Step #2: Install



Align outer conductor as shown with groove on cap. Mark cable jacket (using pen or marker) in line with end of connector.



Use alcohol wipe to clean inner and outer conductors thoroughly.



Push connector onto cable until it reaches alignment mark (until 2 clicks are heard/felt).



Step #3: Compress

Connector	Frameset Insert
DIN	Α
RA	Α
N	В
4.1-9.5	С
4.3-10	D



Insert A Insert B Insert C Insert D Refer to chart to select proper insert for connector type.



Select proper insert for connector. Pull/push back the insert to allow connector/ cable to lay flat in frame.



Make sure connector is fully seated. Press HCG tool trigger until gun cycles. Do not pull or push on tool during compression.



When fully compressed, connector will move away from alignment mark.

Step #4: Torque



When using the torque wrench, make sure the mating connector is supported by an adjustable wrench.

Series	Torque (in. lbs.)	Hex Nut Size
N	14 (1.2 ft. lbs.)	3/4"
DIN	216 (18 ft. lbs.)	1-1/4"
4.1-9.5 & 4.3-10	96 (8 ft. lbs.)	7/8"

Use proper torque based on the type of interface.

Note:

4.3-10 Push/Pull Connectors (4MP) Do Not Require Torque Step

Mobile-enabled: JMAgr.com



Cable preparation guide



Compare to picture to determine if correct cable prep was performed. (For reference only)

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